

# RCBS STUCK CASE REMOVER INSTRUCTIONS

The RCBS Stuck Case Remover is a universal type and may be used to remove stuck cases in all Sizer Dies.

1. Remove the Expander-Decapping Unit Lock Nut and Guide Bushing from Sizer Die. Pull Expander-Decapping Unit back until Decapping Pin is free of flash hole. DO NOT attempt to remove Expander-Decapping Unit from Sizer Die.



2. Place Sizer Die upside down in vice between two pieces of wood and drill case head with #7 drill. Drill may be used with a tap wrench or hand or electric drill. Drill straight through primer pocket and primer flash hole. Do not damage Expander-Decapping Unit.



3. Tap case head with 1/4"-20 tap.
4. Place Stuck Case Remover Body on top of case head and using wrench, run screw into threads in case head. Continue until the case is pulled from Die.
5. When case is free, pull Expander Decapping Unit from case mouth.

6. Re-assemble Sizer Die and it is ready for re-loading. We very highly recommend the use of the RCBS Case Lube Kit.

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Select the proper size punch rod. Again, the large rod is for use with 1/4-.28" threaded expander rods and the small rod is for 10-.32" expander rods. Before proceeding, make certain you are wearing adequate eye protection. Insert the punch rod into the top of the die so it touches the bottom of the stuck case. Using a brass or plastic hammer, gently tap the top of the punch rod against the stuck case. This will drive the stuck case out of the sizer die.

That's all there is to it. Of course, the brass case is not reusable. Clean and inspect the sizer die before use and, if necessary, polish the interior to remove any dirt and grit.

**WARNING:** The punch rods from this Stuck Case Remover Kit and your reloading die are manufactured from hardened material. Striking these items with a hard-faced hammer or other hardened object could result in chipping. Use a brass or plastic hammer while performing this operation and always wear safety glasses.

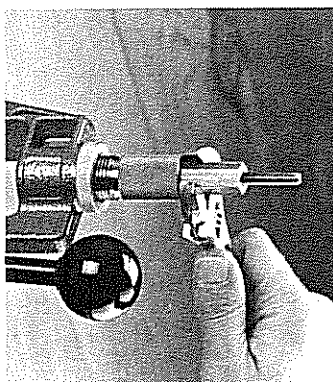
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RCBS Operations  
605 Oro Dam Blvd., Oroville, CA 95965

# RCBS CHAMK INDUSTRIES, C STUCK CASE REMOVER-2 KIT



## TO USE

Remove the small lock ring and guide bushing from the top of the die. Select the proper size extractor nut. The large nut is for use with 1/4-.28" threaded expander rods and the small nut is for 10-.32" expander rods. With the counter-bored end of the nut facing down, thread the nut clockwise onto the expander rod. Thread the nut all the way down against the die, making certain it is centered on top of the die.

With the sizer die in the press, use a wrench to turn the nut clockwise against the top of the die. This will pull the expander decapping rod and expander ball through the case neck and out of the die.