

# ***RCBS***

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## **TRIM PRO CASE HOLDER ACCESSORY INSTRUCTIONS**

The Case Holder Accessory is for the reloader who already has an RCBS Rotary Case Trimmer-2 but wants to change over from the T-bar and collet holding system to a spring-loaded lever-type case holder. Changeover is quick and easy...just follow steps 1 through 5 as shown below.

**Step 1:** Turn the Rotary Case Trimmer-2 upside down so you are looking at the bottom of the casting.

**Step 2:** With a 5/32" hex wrench (or a slotted screw driver if they are standard screws) remove the two screws from the casting. One screw holds the case holder to the casting and the other holds the cutter guide.

**Step 3:** Turn the casting right-side up.

**Step 4:** Using one of the new cap screws and a lock washer in the hole in the casting, place the left saddle in position and install the case holder accessory. Tighten the cap screw.

**Step 5:** Using the other new cap screw and lock washer in the hole in the casting, place the right-hand saddle in position and re-install the cutter guide. The saddles are necessary for proper alignment and are only required for the Rotary Case Trimmer-2 with the lever-type case holder.

## **TRIM PRO CASE TRIMMER STAND INSTRUCTIONS**

The Case Trimmer Stand is designed specifically to hold a Trim Pro Manual Case Trimmer, Rotary Case Trimmer or Rotary Case Trimmer-2. In addition to a sturdy mounting surface, the stand provides more working room for hand clearance. Plus, there is extra space for storing and organizing Trim Pro shell holders, case trimmer pilots and cutter heads.

Mount the stand to a sturdy bench using the holes provided. Then, mount the trimmer to the stand.